

公制细螺纹				公制标准螺纹			
规格	标准径	2级螺纹内径		规格	标准径	1级-2级螺纹内径	
		上限	下限			上限	下限
M1*0.25	0.75	0.785	0.729	M1*0.20	0.8	0.821	0.783
M1.1*0.25	0.85	0.885	0.829	M1.1*0.20	0.9	0.921	0.883
M1.2*.25	0.95	0.985	0.929	M1.2*0.20	1	1.021	0.983
M1.4*0.3	1.1	1.142	1.075	M1.4*0.20	1.2	1.221	1.183
M1.6*0.35	1.25	1.321	1.221	M1.6*0.20	1.4	1.421	1.383
M1.7*0.35	1.35	1.421	1.321	*M1.7*0.20	1.45	1.5	1.46
M1.8*0.35	1.45	1.521	1.421	M1.8*0.20	1.6	1.621	1.583
M2*0.4	1.6	1.679	1.576	M2*0.25	1.75	1.785	1.729
M2.2*0.45	1.75	1.838	1.713	M2.2*0.25	1.95	1.985	1.929
M2.3*0.4	1.9	1.979	1.867	*M2.3*0.25	2.05	2.016	2.001
M2.5*0.45	2.1	2.138	2.013	M2.5*0.35	2.121	2.221	2.121
M2.6*0.45	2.2	2.238	2.113	*M2.6*0.35	2.2	2.246	2.186
M3*0.5	2.5	2.599	2.459	M3*0.35	2.7	2.721	2.621
*M3*0.6	2.4	2.44	2.28	M3.5*0.35	3.2	3.221	3.121
M3.5*0.6	2.9	3.01	2.85	M4*0.50	3.5	3.599	3.459
M4*0.7	3.3	3.422	3.242	M4.5*0.50	4	4.099	3.959
*M4*0.75	3.25	3.326	3.106	M5*0.50	4.5	4.599	4.459
M4.5*0.75	3.8	3.878	3.688	M5.5*0.50	5	5.099	4.959
M5*0.8	4.2	4.334	4.134	M6*0.75	5.3	5.378	5.188
*M5*0.9	4.1	4.17	3.93	*M6*0.5	5.5	5.55	5.4
M6*1	5	5.153	4.917	M7*0.75	6.3	6.378	6.188
M7*1	6	6.153	5.917	*M7*0.50	6.5	6.55	6.4
M8*1.25	6.8	6.912	6.647	M8*1.0	7	7.153	6.917
M9*1.25	7.8	7.912	7.647	M8*0.75	7.3	7.378	7.188
M10*1.5	8.5	8.676	8.376	*M8*0.50	7.5	7.52	7.4
M11*1.5	9.5	9.676	9.376	M9*1.0	8	8.153	7.917
M12*1.75	10.3	10.441	10.106	M9*0.75	8.3	8.378	8.188
M14*2	12	12.21	11.835	M10*1.25	8.8	8.912	8.647
M16*2	14	14.21	13.835				
M18*2.5	15.5	15.744	15.249				
M20*2.5	17.5	17.744	17.249				
M22*2.5	19.5	19.744	19.249				
M24*3	21	21.252	20.752				
M27*3	24	24.252	23.752				
M30*3.5	26.5	26.771	26.211				
M33*3.5	29.5	29.771	29.211				
M36*4	32	32.27	31.67				
M39*4	35	35.27	34.67				
M42*4.5	37.5	37.779	37.129				
M45*4.5	40.5	40.779	40.129				
M48*5	43	43.279	42.587				
				附* 号螺纹自学968年3月删除			

公制细螺纹

规格	标准径	2级螺纹内径		规格	标准径	2级螺纹内径	
		上限	下限			上限	下限

M10*1	9	9.153	8.917	M32*1.50	30.5	30.676	30.376
M10*0.75	9.3	9.378	9.188	M33*3	30	30.252	29.752
*M10*0.5	9.5	9.52	9.4	M33*2	31	31.21	30.835
M11*1	10	10.153	9.917	M33*1.50	31.5	31.676	31.376
M11*0.75	10.3	10.378	10.188	M35*1.50	33.5	33.676	33.376
M12*1.5	10.5	10.676	10.376	M36*3.0	33	33.252	32.752
M12*1.25	10.8	10.912	10.647	M36*2.0	34	34.21	33.835
M12*1	11	11.153	10.917	M36*1.50	34.5	34.676	34.376
*M12*0.5	11.5	11.52	11.4	M38*1.50	36.5	36.676	36.376
M14*1.5	12.5	12.676	12.376	M39*3	36	36.252	35.752
M14*1.0	13	13.153	12.917	M39*2	37	37.21	36.835
M15*1.5	13.5	13.676	13.376	M39*1.50	37.5	37.676	37.376
M15*1.0	14	14.153	13.917	M40*3	37	37.252	36.752
M16*1.50	14.5	14.676	13.917	M40*2	38	38.21	37.835
M16*1.0	15	15.153	14.376	M40*1.50	38.5	38.676	38.376
M17*1.50	15.5	15.676	14.917	M42*4	38	38.27	37.67
M17*1.0	16	16.153	15.376	M42*3	39	39.252	38.752
M18*2.0	16	16.21	15.835	M42*2	40	40.21	39.835
M18*1.50	16.5	16.676	16.376	M42*1.50	40.5	40.676	40.376
M18*1.0	17	17.153	16.917	M45*4	41	41.27	40.67
M20*2.0	18	18.21	17.835	M45*3	42	42.252	41.752
M20*1.50	18.5	18.676	18.376	M45*2	43	43.21	42.835
M20*1.0	19	19.153	18.917	M45*1.50	43.5	43.676	43.376
M22*2	20	20.21	19.835	M48*4	44	44.27	43.67
M22*1.50	20.5	20.676	20.376	M48*3	45	45.252	44.752
M22*1.0	21	21.153	20.917	M48*2	46	46.21	45.835
M24*2.0	22	22.21	21.835	M48*1.50	46.5	46.676	46.376
M 24*1.50	22.5	22.676	22.376	M50*3	47	47.252	46.752
M24*1.0	23	23.153	22.917	M50*2	48	48.21	47.835
M25*2.0	23	23.21	22.835	M50*1.50	48.5	48.676	48.376
M25*1.50	23.5	23.676	23.376				
M25*1.0	24	24.153	23.917				
M26*1.50	24.5	24.676	24.376				
M27*2.0	25	25.21	24.835				
M27*1.50	25.5	25.676	25.376				
M27*1.0	26	26.153	25.917				
M28*2.0	26	26.21	25.835				
M28*1.50	26.5	26.676	26.373				
M28*1.0	27	27.153	26.917				
M30*3.0	27	27.252	26.752				
M30*2.0	28	28.21	27.835				
M30*1.50	28.5	28.676	28.376				
M30*1.0	29	29.153	28.917				
M32*2.0	30	30.21	29.835	附* 号螺纹自学968年3月删除			