美制特制螺纹

规格（UNEF）	标准径	2级牙钻孔径	
		最大	最小
NO.12-32	4.7	4.826	4.623
1\4-32	5.6	5.69	5.486
5\16-32	7.1	7.264	7.087
3\8-32	8.7	8.865	8.661
7\16-28	10.2	10.338	10.135
1\2-28	11.6	13.386	11.709
9\16-24	13.2	14.986	13.132
5\8-24	14.8	14.986	14.732
3\4-20	17.8	17.958	17.678
7\8-20	21	21.133	20.859
1--20	24	24.308	24.028

美制管螺纹

规格	钻孔径		
	NPT		NPS
	最大	最小	
1\16-27	6.1	6.25	6.35
1\8-27	8.38	8.43	8.74
1\4-18	10.72	11.13	11.13
3\8-18	14.27	14.27	14.68
1\2-14	17.48	17.86	18.26
3\4-14	22.63	23.01	23.42
1-11-1\2	28.58	28.98	29.36
1-1\4-11-1\2	37.31	37.69	38.1
1-1\2-11-1\2	43.66	44.04	44.45
2-11-1\2	55.58	55.96	56.36

英制电器螺纹

规格	钻孔径
2BA	4-4.2
3BA	
4BA	3-3.2
5BA	2.7-2.8
6BA	2.4-2.5

针车螺纹

规格	滚造径
SM1\8-40	2.735-2.668
SM1\8-44	2.769-2.722
SM9\64-40	3.128-3.083
SM11\64	3.855-3.805
SM3\16-32	4.205-4.155
SM3\16-28	4.143-4.093
SM7\32-32	5.003-4.955
SM15\64-28	5.325-5.570
SM1\4-40	5.890-54.735
SM1\4-28	5.721-5.368
SM9\32-28	6.508-6.648
SM11\31-28	8.092-8.432
SM3\8-28	8.880-8.015
SM7\16-28	10.466-10.401
SM7\16-16	10.037-9.967
SM1\2-20	11.819-11.749
SM9\16-20	13.4-13.425

公制螺纹

规格	滚造径
M3*0.5	2.63-2.5
M3*0.6	2.53-2.5
M3.5*0.6	3.06-3.03
M4*0.7	3.49-3.15
M4*0.75	3.45-3.41
M4.5*0.75	3.96-3.92
M5*0.8	4.43-4.38
M5*0.9	4.36-4.31
M6*1.0	5.3-5.25
M7*1.0	6.3-6.25
M8*1.0	7.28-7.23
M8*1.25	7.12-7.07