美制粗螺纹

规格UNC外径	2级牙钻孔径		
	标准径	最大	最小
NO.1－64（1.854)	1.55	1.582	1.452
NO.2-56(2.184)	1.8	1.871	1.695
NO.3-48(2.515)	2.1	2.146	1.941
NO.4-40(2.845)	2.3	2.385	2.157
NO.5-40(3.173)	2.6	2.679	2.487
NO.6-32(3.505)	2.8	2.895	2.642
NO.8-32(4.166)	3.4	3.53	3.302
NO.10-24(4.826)	3.9	3.962	3.683
NO.12-24(5.486)	4.5	4.597	4.344
1\4-20	5.1	5.257	4.979
5\16-18	6.6	6.731	6.401
3\8-16	8	8.153	7.793
7\16-14	9.4	9.55	9.144
1\2-13	10.8	11.023	10.592
9\16-12	12.2	12.446	11.989
5\8-11	13.6	12.868	13.386
3\4-10	16.5	18.84	16.307
7\8-9	19.5	19.761	19.507
1\8-8	22.2	22.606	21.971
1-1\8-7	25	25.349	24.6398
1-1\4-7	28.2	28.524	27.813
1-3\8-6	30.8	31.115	30.353
1-1\2-6	34	34.29	33.528
1-3\4-5	39.5	39.827	38.964
1-4-1\2	45.2	45.593	44.679

英制管螺纹

规格	标准径	钻孔径	
		最大	最小
PS1\16-28	6.5	6.632	6.49
PS1\8-28	8.5	8.687	8.495
Ps1\4-19	11.4	11.549	11.341
PS3\8-19	15	15.054	14.846
PS1\2-14	18.5	18.733	18.489
PS3\4-14	24	24.259	23.975
PS1\4-11	30.2	30.471	30.111
PS1-1\4-11	38.8	39.132	38.772
PS1-1\2-11	44.8	45.025	44.665
PS2-1\2-11	56.5	56.836	56.476

英制管螺纹

规格	标准径		标准长度之
	使用铰刀时	不用铰刀时	螺牙内 径
PT1\16-28	6.1	6.2	6.384
PT1\8-28	8.1	8	8.388
PT1\4-19	10.7	11	11.174
PT3\8-19	14.2	14.5	14.685
PT1\2-14	17.6	13	18.263
PT3\4-14	23	23.5	23.663
PT1\4-11	29	29.5	29.822
PT1-1\4-11	37.5	38	38.339
PT1-1\2-11	43.4	44	44.232
PT2-2-11	54.9	55.5	55.844